

# SAFETY DATA SHEET

REPLISET-F1, -F5, -T1, -T3, -GF1, -GT1 - Part A



## Section 1. Identification

**GHS product identifier** : REPLISET-F1, -F5, -T1, -T3, -GF1, -GT1 - Part A  
**Cat. No.** : 40900046, 40900047, 40900048, 40900049, 40900050, 40900051, 40900052, 40900053, 40900068, 40900069, 40900070, 40900071, 40900076, 40900077, 40900078, 40900079  
**Container size** : 50 ml  
**Other means of identification** : Not available.  
**Product type** : Liquid.

### Relevant identified uses of the substance or mixture and uses advised against

**Product use** : Replication system for materialographic surfaces.  
**Area of application** : Professional applications.

**Supplier's details** : Struers Inc.  
24766 Detroit Rd. Westlake  
Cleveland, OH 44145  
United States  
Telephone: +1 (440) 871 0071

**e-mail address of person responsible for this SDS** : struers@struers.dk

**Emergency telephone number (with hours of operation)** : National Capital Poison Center: 1-800-222-1222  
Infotrac: 1-800-535-5053  
Struers US:  
1-440-871-0071

## Section 2. Hazards identification

**OSHA/HCS status** : While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.

**Classification of the substance or mixture** : Not classified.

### GHS label elements

**Signal word** : No signal word.  
**Hazard statements** : No known significant effects or critical hazards.

### Precautionary statements

**Prevention** : Not applicable.  
**Response** : Not applicable.  
**Storage** : Not applicable.  
**Disposal** : Not applicable.

**Date of issue/Date of revision** : 01/20/2023    **Date of previous issue** : 12/23/2022    **Version** : 1.03    1/12



## Section 2. Hazards identification

Hazards not otherwise classified : None known.

## Section 3. Composition/information on ingredients

Substance/mixture : Mixture  
Other means of identification : Not available.

Ingredient name	Other names	%	CAS number
titanium dioxide	-	≤10	13463-67-7

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

**There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.**

## Section 4. First aid measures

### Description of necessary first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur.
- Skin contact** : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.
- Ingestion** : Wash out mouth with water. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

### Most important symptoms/effects, acute and delayed

#### Potential acute health effects

- Eye contact** : No known significant effects or critical hazards.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : No known significant effects or critical hazards.
- Ingestion** : No known significant effects or critical hazards.

#### Over-exposure signs/symptoms

- Eye contact** : No specific data.
- Inhalation** : No specific data.
- Skin contact** : No specific data.
- Ingestion** : No specific data.

### Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)

Date of issue/Date of revision : 01/20/2023 Date of previous issue : 12/23/2022 Version : 1.03 2/12



## Section 5. Fire-fighting measures

### Extinguishing media

- Suitable extinguishing media** : In case of fire, use water spray (fog), foam, dry chemical or CO<sub>2</sub>.
- Unsuitable extinguishing media** : Do not use water jet.

**Specific hazards arising from the chemical** : In a fire or if heated, a pressure increase will occur and the container may burst.

**Hazardous thermal decomposition products** : Decomposition products may include the following materials:  
carbon dioxide  
carbon monoxide  
metal oxide/oxides

**Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

**Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## Section 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment.
- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

**Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

### Methods and materials for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Dispose of via a licensed waste disposal contractor. Absorb spill with inert material (e.g. dry sand or earth) and place in a chemical waste container.
- Large spill** : Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.



## Section 7. Handling and storage

### Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8).
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
- Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

## Section 8. Exposure controls/personal protection

### Control parameters

#### Occupational exposure limits

Ingredient name	Exposure limits
titanium dioxide	<b>OSHA PEL (United States, 5/2018).</b> TWA: 15 mg/m <sup>3</sup> 8 hours. Form: Total dust <b>ACGIH TLV (United States, 1/2022).</b> TWA: 2.5 mg/m <sup>3</sup> 8 hours. Form: respirable fraction, finescale particles

#### Biological exposure indices

None known.

- Appropriate engineering controls** : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

### Individual protection measures

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.

#### Skin protection

- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.



## Section 8. Exposure controls/personal protection

- Recommended: Nitrile gloves. or Neoprene gloves. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers.
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

## Section 9. Physical and chemical properties and safety characteristics

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

### Appearance

- Physical state** : Liquid. [Viscous.]
- Color** : Black./Gray.
- Odor** : Slight.
- Odor threshold** : Not available.
- pH** : Not applicable.
- Melting point/freezing point** : Not available.
- Boiling point, initial boiling point, and boiling range** : Not available.
- Flash point** : Closed cup: >150°C (>302°F) [Afnor T 60103]
- Evaporation rate** : Not available.
- Flammability** : Not available.
- Lower and upper explosion limit/flammability limit** : Not available.
- Vapor pressure** : Not available.
- Relative vapor density** : Not available.
- Relative density** : 1.12 [at 20°C]
- Density** : Not available.
- Solubility(ies)** :

Media	Result
water	Not soluble

- Miscible with water** : No.
- Partition coefficient: n-octanol/water** : Not applicable.
- Auto-ignition temperature** : 400°C (752°F)
- Decomposition temperature** : >200°C (>392°F)
- SADT** : Not available.
- Viscosity** : Kinematic: 18000 mm<sup>2</sup>/s (18000 cSt)
- Flow time (ISO 2431)** : Not available.
- Particle characteristics**
- Median particle size** : Not applicable.

### Additional information



## Section 9. Physical and chemical properties and safety characteristics

**Physical/chemical properties comments** : No additional information.

## Section 10. Stability and reactivity

**Reactivity** : No specific test data related to reactivity available for this product or its ingredients.

**Chemical stability** : The product is stable.

**Possibility of hazardous reactions** : Hazardous reactions or instability may occur under certain conditions of storage or use. Hazardous polymerization may occur under certain conditions of storage or use. Product may release hydrogen gas. Increased storage temperatures will accelerate this process. (<4 l/kg - Product).

**Conditions to avoid** : Avoid high temperatures. Keep away from open flames.

**Incompatible materials** : Reactive or incompatible with the following materials: oxidizing materials and alkalis.

**Hazardous decomposition products** : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## Section 11. Toxicological information

### Information on toxicological effects

#### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
titanium dioxide	LC50 Inhalation Dusts and mists	Rat - Male	>6.82 mg/l	4 hours
	LD50 Oral	Rat - Female	>5000 mg/kg	-

#### Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
titanium dioxide	Eyes - Negative	Rabbit	0	-	-
	Skin - Negative	Rabbit	0	-	-

#### Sensitization

Product/ingredient name	Route of exposure	Species	Result
titanium dioxide	skin	Mouse	Not sensitizing

#### Mutagenicity

Product/ingredient name	Test	Experiment	Result
titanium dioxide	OECD 471 Bacterial Reverse Mutation Test	Experiment: In vitro Subject: Bacteria	Negative
	OECD 476 <i>In vitro</i> Mammalian Cell Gene Mutation Test	Experiment: In vitro Subject: Mammalian-Animal	Negative
	OECD 473 <i>In vitro</i> Mammalian Chromosomal Aberration Test	Experiment: In vitro Subject: Mammalian-Animal Cell: Somatic	Negative



## Section 11. Toxicological information

	OECD 474 Mammalian Erythrocyte Micronucleus Test	Experiment: In vivo Subject: Mammalian-Animal	Negative
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**Conclusion/Summary** : Not available.

### Carcinogenicity

**Conclusion/Summary** : Not available.

### Classification

Product/ingredient name	OSHA	IARC	NTP
titanium dioxide	-	2B	-

### Reproductive toxicity

Product/ingredient name	Maternal toxicity	Fertility	Development toxin	Species	Dose	Exposure
titanium dioxide	Negative	Negative	Negative	Rat	Oral: 1000 mg/ kg NOAEL	-

**Conclusion/Summary** : Not available.

### Teratogenicity

**Conclusion/Summary** : Not available.

### Specific target organ toxicity (single exposure)

Not available.

### Specific target organ toxicity (repeated exposure)

Not available.

### Aspiration hazard

Not available.

**Information on the likely routes of exposure** : Not available.

### Potential acute health effects

**Eye contact** : No known significant effects or critical hazards.

**Inhalation** : No known significant effects or critical hazards.

**Skin contact** : No known significant effects or critical hazards.

**Ingestion** : No known significant effects or critical hazards.

### Symptoms related to the physical, chemical and toxicological characteristics

**Eye contact** : No specific data.

**Inhalation** : No specific data.

**Skin contact** : No specific data.

**Ingestion** : No specific data.

### Delayed and immediate effects and also chronic effects from short and long term exposure

#### Short term exposure

**Potential immediate effects** : Not available.

**Potential delayed effects** : Not available.



## Section 11. Toxicological information

### Long term exposure

**Potential immediate effects** : Not available.

**Potential delayed effects** : Not available.

### Potential chronic health effects

Not available.

**General** : No known significant effects or critical hazards.

**Carcinogenicity** : No known significant effects or critical hazards.

**Mutagenicity** : No known significant effects or critical hazards.

**Reproductive toxicity** : No known significant effects or critical hazards.

### Numerical measures of toxicity

#### Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
REPLISET-F1, -F5, -T1, -T3, -GF1, -GT1 - Part A	N/A	125000	N/A	N/A	N/A

## Section 12. Ecological information

### Toxicity

Product/ingredient name	Result	Species	Exposure
titanium dioxide	Acute LC50 >1000000 µg/l Marine water	Fish - Fundulus heteroclitus	96 hours

**Conclusion/Summary** : Not available.

### Persistence and degradability

Not available.

### Bioaccumulative potential

Not available.

### Mobility in soil

**Soil/water partition coefficient (K<sub>oc</sub>)** : Not available.

**Other adverse effects** : No known significant effects or critical hazards.





## Section 13. Disposal considerations

**Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

## Section 14. Transport information

	DOT Classification	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-
Transport hazard class(es)	-	-	-
Packing group	-	-	-
Environmental hazards	No.	No.	No.

**Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

**Transport in bulk according to IMO instruments** : Not available.

## Section 15. Regulatory information

**U.S. Federal regulations** : **TSCA 8(a) PAIR:** dodecamethylcyclohexasiloxane  
**TSCA 8(a) CDR Exempt/Partial exemption:** Not determined  
**United States inventory (TSCA 8b):** All components are active or exempted.

**Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs)** : Not listed

**Clean Air Act Section 602 Class I Substances** : Not listed

**Clean Air Act Section 602 Class II Substances** : Not listed

**DEA List I Chemicals (Precursor Chemicals)** : Not listed



## Section 15. Regulatory information

**DEA List II Chemicals (Essential Chemicals)** : Not listed

### SARA 302/304

#### Composition/information on ingredients

No products were found.

**SARA 304 RQ** : Not applicable.

### SARA 311/312

**Classification** : Not applicable.

#### Composition/information on ingredients

Name	%	Classification
titanium dioxide	≤10	CARCINOGENICITY - Category 2
dodecamethylcyclohexasiloxane	≤3	FLAMMABLE LIQUIDS - Category 4

### SARA 313

Not applicable.

### State regulations

**Massachusetts** : The following components are listed: TITANIUM DIOXIDE; CARBON BLACK

**New York** : None of the components are listed.

**New Jersey** : The following components are listed: TITANIUM DIOXIDE; CARBON BLACK

**Pennsylvania** : The following components are listed: TITANIUM OXIDE; CARBON BLACK

### California Prop. 65

**⚠ WARNING:** This product can expose you to chemicals including Titanium dioxide and Carbon black, which are known to the State of California to cause cancer. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

Ingredient name	No significant risk level	Maximum acceptable dosage level
Titanium dioxide	-	-
Carbon black	-	-

### International regulations

#### Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

#### Montreal Protocol

Not listed.

#### Stockholm Convention on Persistent Organic Pollutants

Not listed.

#### Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

#### UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.



## Section 16. Other information

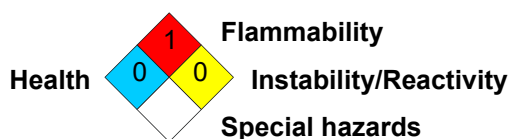
### Hazardous Material Information System (U.S.A.)

Health	/	0
Flammability		1
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

### National Fire Protection Association (U.S.A.)



### Procedure used to derive the classification

Classification	Justification
Not classified.	

### History

Date of issue/Date of revision	: 01/20/2023
Date of previous issue	: 12/23/2022
Version	: 1.03
Prepared by	: Sphera Solutions
Key to abbreviations	: ATE = Acute Toxicity Estimate AMP = Acceptable maximum peak above the acceptable ceiling concentration for an 8-hr shift BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Intermediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) N/A = Not available UN = United Nations

References	: HCS (U.S.A.)- Hazard Communication Standard International transport regulations
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Indicates information that has changed from previously issued version.

### Notice to reader



## Section 16. Other information

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

