

# SAFETY DATA SHEET

CLAROFAST

## Section 1. Identification

**Product identifier** : CLAROFAST  
**Cat. No.** : 40100053, 40100054, 40100055  
**Container size** :  kg, 7.5 kg, 25 kg  
**Other means of identification** : Not available.  
**Product type** : Powder.

### Relevant identified uses of the substance or mixture and uses advised against

**Product use** : For embedding of materialographic specimens  
**Area of application** : Professional applications.

**Supplier's details** : Struers Ltd  
7275 West Credit Avenue  
Ontario L5N 5M9 Mississauga  
Canada  
  
Telephone: (905) 8148855

**e-mail address of person responsible for this SDS** : struers@struers.dk

**Emergency telephone number (with hours of operation)** : Alberta & NWT:  
Poison & Drug Information Service (PADIS): 1-800-332-1414  
British Columbia:  
Drug and Poison Information Centre (DPIC): 604-682-5050 / 1-800-567-8911  
Ontario:  
Poison Centre: 1-800-268-9017  
Québec:  
Poison Control Centre: 1-800-463-5060  
Infotrac:  
1-800-535-5053  
Struers CAN:  
+1 (905) 8148855  
(Only during office hours)

## Section 2. Hazard identification

**Classification of the substance or mixture** : H317 COMBUSTIBLE DUSTS - Category 1  
SKIN SENSITIZATION - Category 1

### GHS label elements

**Hazard pictograms** :



**Signal word** : Warning

**Date of issue/Date of revision** : 29/03/2022 **Date of previous issue** : 12/08/2021 **Version** : 1.01 1/13



## Section 2. Hazard identification

<b>Hazard statements</b>	: H317 - May cause an allergic skin reaction. May form combustible dust concentrations in air.
<b><u>Precautionary statements</u></b>	
<b>Prevention</b>	: P280 - Wear protective gloves. P261 - Avoid breathing dust or mist. P272 - Contaminated work clothing should not be allowed out of the workplace.
<b>Response</b>	: P362 + P364 - Take off contaminated clothing and wash it before reuse. P302 + P352 - IF ON SKIN: Wash with plenty of water. P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention.
<b>Storage</b>	: Not applicable.
<b>Disposal</b>	: P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.
<b>Supplemental label elements</b>	: Keep container tightly closed. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Prevent dust accumulation.

## Section 3. Composition/information on ingredients

<b>Substance/mixture</b>	: Mixture
<b>Other means of identification</b>	: Not available.

Ingredient name	Other names	% (w/w)	CAS number
methyl methacrylate	-	≤1	80-62-6
dibenzoyl peroxide	benzoyl peroxide	≤1	94-36-0

Ranges if listed above for hazardous ingredient(s) are prescribed ranges. The actual concentration(s) or actual concentration range(s) are being withheld as a trade secret.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

## Section 4. First-aid measures

### Description of necessary first aid measures

<b>Eye contact</b>	: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention if irritation occurs.
<b>Inhalation</b>	: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
<b>Skin contact</b>	: Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.



## Section 4. First-aid measures

**Ingestion** : Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

### **Most important symptoms/effects, acute and delayed**

#### **Potential acute health effects**

**Eye contact** : Exposure to airborne concentrations above statutory or recommended exposure limits may cause irritation of the eyes.

**Inhalation** : Exposure to airborne concentrations above statutory or recommended exposure limits may cause irritation of the nose, throat and lungs.

**Skin contact** : May cause an allergic skin reaction.

**Ingestion** : No known significant effects or critical hazards.

#### **Over-exposure signs/symptoms**

**Eye contact** : Adverse symptoms may include the following:  
irritation  
redness

**Inhalation** : Adverse symptoms may include the following:  
respiratory tract irritation  
coughing

**Skin contact** : Adverse symptoms may include the following:  
irritation  
redness

**Ingestion** : No specific data.

### **Indication of immediate medical attention and special treatment needed, if necessary**

**Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

**Specific treatments** : No specific treatment.

**Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

## Section 5. Fire-fighting measures

### **Extinguishing media**

**Suitable extinguishing media** : Use dry chemical powder.  
In case of fire, use water spray (fog), foam, dry chemical or CO<sub>2</sub>.

**Unsuitable extinguishing media** : Do not use water jet.



## Section 5. Fire-fighting measures

- Specific hazards arising from the chemical** : May form explosible dust-air mixture if dispersed.
- Hazardous thermal decomposition products** : No specific data.
- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## Section 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing dust. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

### Methods and materials for containment and cleaning up

- Small spill** : Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Avoid dust generation. Using a vacuum with HEPA filter will reduce dust dispersal. Place spilled material in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Absorb spill with inert material (e.g. dry sand or earth) and place in a chemical waste container.
- Large spill** : Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. Avoid creating dusty conditions and prevent wind dispersal. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

## Section 7. Handling and storage

### Precautions for safe handling



## Section 7. Handling and storage

**Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing dust. Avoid the creation of dust when handling and avoid all possible sources of ignition (spark or flame). Prevent dust accumulation. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Electrical equipment and lighting should be protected to appropriate standards to prevent dust coming into contact with hot surfaces, sparks or other ignition sources. Take precautionary measures against electrostatic discharges. To avoid fire or explosion, dissipate static electricity during transfer by grounding and bonding containers and equipment before transferring material. Empty containers retain product residue and can be hazardous. Do not reuse container.

**Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

**Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

## Section 8. Exposure controls/personal protection

### Control parameters

#### Occupational exposure limits

Ingredient name	Exposure limits
methyl methacrylate	<p><b>CA Alberta Provincial (Canada, 6/2018).</b>            8 hrs OEL: 205 mg/m<sup>3</sup> 8 hours.            8 hrs OEL: 50 ppm 8 hours.            15 min OEL: 410 mg/m<sup>3</sup> 15 minutes.            15 min OEL: 100 ppm 15 minutes.</p> <p><b>CA British Columbia Provincial (Canada, 1/2021). Skin sensitizer.</b>            TWA: 50 ppm 8 hours.            STEL: 100 ppm 15 minutes.</p> <p><b>CA Ontario Provincial (Canada, 6/2019).</b>            TWA: 50 ppm 8 hours.            STEL: 100 ppm 15 minutes.</p> <p><b>CA Quebec Provincial (Canada, 7/2019). Skin sensitizer.</b>            TWAEV: 50 ppm 8 hours.            TWAEV: 205 mg/m<sup>3</sup> 8 hours.</p> <p><b>CA Saskatchewan Provincial (Canada, 7/2013). Skin sensitizer.</b>            STEL: 100 ppm 15 minutes.            TWA: 50 ppm 8 hours.</p>



## Section 8. Exposure controls/personal protection

dibenzoyl peroxide

**CA Alberta Provincial (Canada, 6/2018).**  
8 hrs OEL: 5 mg/m<sup>3</sup> 8 hours.

**CA British Columbia Provincial (Canada, 1/2021).**  
TWA: 5 mg/m<sup>3</sup> 8 hours.

**CA Ontario Provincial (Canada, 6/2019).**  
TWA: 5 mg/m<sup>3</sup> 8 hours.

**CA Quebec Provincial (Canada, 7/2019).**  
TWA<sub>EV</sub>: 5 mg/m<sup>3</sup> 8 hours.

**CA Saskatchewan Provincial (Canada, 7/2013).**  
STEL: 10 mg/m<sup>3</sup> 15 minutes.  
TWA: 5 mg/m<sup>3</sup> 8 hours.

**Appropriate engineering controls** : Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

**Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

### Individual protection measures

**Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

**Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields. If operating conditions cause high dust concentrations to be produced, use dust goggles.

### Skin protection

**Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.  
 Recommended: Nitrile gloves. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers.

**Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.



## Section 8. Exposure controls/personal protection

- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Recommended: particulate filter: P3

## Section 9. Physical and chemical properties and safety characteristics

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

### Appearance

- Physical state** : Solid.
- Color** : White.
- Odor** : Characteristic.
- Odor threshold** : Not available.
- pH** : Not available.
- Melting point/freezing point** : 150 to 230°C (302 to 446°F)
- Boiling point, initial boiling point, and boiling range** : Not available.
- Flash point** : Not applicable.
- Evaporation rate** : Not available.
- Flammability** : Not available.
- Lower and upper explosion limit/flammability limit** : Not applicable.
- Vapor pressure** : Not applicable.
- Relative vapor density** : Not applicable.
- Relative density** : 1.18
- Solubility** : Insoluble in the following materials: cold water and hot water.
- Miscible with water** :  No.
- Partition coefficient: n-octanol/water** : Not applicable.
- Auto-ignition temperature** : Not applicable.
- Decomposition temperature** : Not available.
- Viscosity** : Not applicable.
- Flow time (ISO 2431)** : Not available.
- Particle characteristics**
- Median particle size** :  Not available.

### Additional information

- Physical/chemical properties comments** : VOC content: <10 g/l (calculated)





## Section 10. Stability and reactivity

- Reactivity** : No specific test data related to reactivity available for this product or its ingredients.
- Chemical stability** : The product is stable.
- Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.  
Under normal conditions of storage and use, hazardous polymerization will not occur.
- Conditions to avoid** : Avoid the creation of dust when handling and avoid all possible sources of ignition (spark or flame). Take precautionary measures against electrostatic discharges. To avoid fire or explosion, dissipate static electricity during transfer by grounding and bonding containers and equipment before transferring material. Prevent dust accumulation.
- Incompatible materials** : Reactive or incompatible with the following materials:  
oxidizing materials
- Hazardous decomposition products** : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## Section 11. Toxicological information

### Information on toxicological effects

#### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Methyl methacrylate	LC50 Inhalation Vapor	Rat	29.8 mg/l	4 hours
	LD50 Dermal	Rabbit	>5 g/kg	-
	LD50 Oral	Rat	7872 mg/kg	-
dibenzoyl peroxide	LC50 Inhalation Dusts and mists	Rat	>24.3 mg/l	4 hours
	LD50 Oral	Rat	6400 mg/kg	-

**Conclusion/Summary** : Not available.

#### Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
dibenzoyl peroxide	Eyes - Mild irritant	Rabbit	-	24 hours 500 mg	-

#### Conclusion/Summary

**Skin** : Not available.

**Eyes** : Not available.

**Respiratory** : Not available.

#### Sensitization

##### Conclusion/Summary

**Skin** : Not available.

**Respiratory** : Not available.

#### Mutagenicity

**Conclusion/Summary** : Not available.

#### Carcinogenicity





## Section 11. Toxicological information

**Conclusion/Summary** : Not available.

### Classification

Product/ingredient name	IARC	NTP	ACGIH
methyl methacrylate	3	-	A4
dibenzoyl peroxide	3	-	A4

### Reproductive toxicity

**Conclusion/Summary** : Not available.

### Teratogenicity

**Conclusion/Summary** : Not available.

### Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
methyl methacrylate	Category 3	-	Respiratory tract irritation

### Specific target organ toxicity (repeated exposure)

Not available.

### Aspiration hazard

Not available.

**Information on the likely routes of exposure** : Routes of entry anticipated: Oral, Dermal, Inhalation.

### Potential acute health effects

- Eye contact** : Exposure to airborne concentrations above statutory or recommended exposure limits may cause irritation of the eyes.
- Inhalation** : Exposure to airborne concentrations above statutory or recommended exposure limits may cause irritation of the nose, throat and lungs.
- Skin contact** : May cause an allergic skin reaction.
- Ingestion** : No known significant effects or critical hazards.

### Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : Adverse symptoms may include the following:  
irritation  
redness
- Inhalation** : Adverse symptoms may include the following:  
respiratory tract irritation  
coughing
- Skin contact** : Adverse symptoms may include the following:  
irritation  
redness
- Ingestion** : No specific data.

### Delayed and immediate effects and also chronic effects from short and long term exposure

#### Short term exposure

**Potential immediate effects** : Not available.



## Section 11. Toxicological information

**Potential delayed effects** : Not available.

### Long term exposure

**Potential immediate effects** : Not available.

**Potential delayed effects** : Not available.

### Potential chronic health effects

**General** : Repeated or prolonged inhalation of dust may lead to chronic respiratory irritation. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

**Carcinogenicity** : No known significant effects or critical hazards.

**Mutagenicity** : No known significant effects or critical hazards.

**Reproductive toxicity** : No known significant effects or critical hazards.

### Numerical measures of toxicity

#### Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
methyl methacrylate	7872	N/A	N/A	29.8	N/A
dibenzoyl peroxide	6400	N/A	N/A	N/A	N/A

## Section 12. Ecological information

### Toxicity

Product/ingredient name	Result	Species	Exposure
methyl methacrylate	Acute LC50 130000 µg/l Fresh water	Fish - Pimephales promelas - Adult	96 hours

**Conclusion/Summary** : Not available.

### Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
dibenzoyl peroxide	OECD 301D Ready Biodegradability - Closed Bottle Test	71 % - Readily - 28 days	-	-

**Conclusion/Summary** : Not available.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
CLAROFAST	-	-	Not readily
methyl methacrylate	-	-	Readily
dibenzoyl peroxide	-	-	Readily

### Bioaccumulative potential

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## Section 12. Ecological information

Product/ingredient name	LogP <sub>ow</sub>	BCF	Potential
methacrylate	1.38	-	low
dibenzoyl peroxide	3.2	-	low

### Mobility in soil

Soil/water partition coefficient (K<sub>oc</sub>) : Not available.

Other adverse effects : No known significant effects or critical hazards.

## Section 13. Disposal considerations

**Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

## Section 14. Transport information

	TDG Classification	DOT Classification	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-	-
Transport hazard class(es)	-	-	-	-
Packing group	-	-	-	-
Environmental hazards	No.	No.	No.	No.

**Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

**Transport in bulk according to IMO instruments** : Not available.



## Section 15. Regulatory information

### Canadian lists

**Canadian NPRI** : None of the components are listed.

**CEPA Toxic substances** : None of the components are listed.

**Canada inventory** : All components are listed or exempted.

### International regulations

#### Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

#### Montreal Protocol

Not listed.

#### Stockholm Convention on Persistent Organic Pollutants

Not listed.

#### Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

#### UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

## Section 16. Other information

### History

**Date of issue/Date of revision** : 29/03/2022

**Date of previous issue** : 12/08/2021

**Version** : 1.01

**Prepared by** : Sphera Solutions

**Key to abbreviations** : ATE = Acute Toxicity Estimate  
 BCF = Bioconcentration Factor  
 GHS = Globally Harmonized System of Classification and Labelling of Chemicals  
 HPR = Hazardous Products Regulations  
 IATA = International Air Transport Association  
 IBC = Intermediate Bulk Container  
 IMDG = International Maritime Dangerous Goods  
 LogPow = logarithm of the octanol/water partition coefficient  
 MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)  
 N/A = Not available  
 UN = United Nations

### Procedure used to derive the classification

Classification	Justification
COMBUSTIBLE DUSTS - Category 1 SKIN SENSITIZATION - Category 1	Expert judgment Calculation method

**References** : HPR = Hazardous Products Regulations

▣ Indicates information that has changed from previously issued version.

### Notice to reader



## Section 16. Other information

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

